

TMC HALLCREST

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TECHNICAL DATA SHEET

1. IDENTIFICATION SC155

<u>2. INITIAL COLOUR</u>	Blue	PAINT TYPE	SINGLE CHANGE PAINT
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3. A COLOUR CHANGE CAN BE DETERMINED AFTER 10 MINUTES HEATING @	155
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4. ESTIMATED HIGHEST TEMPERATURE THE PAINT CAN BE SUBJECTED TO WITHOUT A COLOUR CHANGE	46
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5. TECHNICAL DETAILS

Vehicle Type :	Acrylic
Coverage	6
Solvent	PMA
Average Drying Time	1st Coat touch dry in 15 -50 minutes. Allow a min. of 20 minutes before test.
Weathering	Not suitable for out door use.
Flash Point (Pensky - Martin Closed Cup):	32 °C
%Solids by Weight	47%

6. APPLICATION DETAILS

Apply to a blast cleaned and de-greased surface, no primer is necessary. Apply first coat, allowing to touch dry to 15-30 minutes.

Best thermal mapping is achieved by an even coat of paint. The preferred application method is spraying.

The paint may be thinned to spraying viscosity by the further addition of thinners.

It should be understood that this paint is quasi reversible in that it will on absorption of moisture revert to it's original colour. This makes it unsuitable for outside use.

Removal of the paint can be achieved by using solvents or an abrasive disc.

7. COLOUR CHANGES:

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INITIAL COLOUR	Blue
	Dark Green