

## Chromazone Pigments Solvent Compatibility Chart

Solvent Name	Compatible With:		
	Chromazone Powder	Chromazone Slurry	Kromagen Concentrate
Isopropanol	3	2	2
Toluene	1	1	5
Water	1	1	1
Xylene	1	1	4
Dichloromethane	5	4	4
Acetone	4	4	4
PMA	4	4	4
MEK	4	4	4
Ethyl Acetate	3	4	4
Butyl Acetate	3	4	4
Propyl Acetate	4	4	4
Ammonia	4	4	1
Monoethanol amine	3	3	3
Isobutanol	3	3	4
Ethanol	4	4	4
Glycols	1	1	5
Butanediol	5	5	5
Methyl Pyrrolidone	1	1	4
Mineral Spirits	1	5	4
White Spirits	1	5	5
high chain ketones	1	1	4
high chain alcohols	1	1	5
high chain acetates	1	5	4
naphta	1	5	4
silicones	1	1	5
Butanone Oxime	1	1	4

Key:
1
2
3
4
5
6

ALL APPLICATIONS USING COLOR-CHANGING PIGMENTS AND INKS  
 OF ANY KIND SHOULD BE THOROUGHLY TESTED PRIOR TO APPROVAL FOR PRODUCTION  
 The Chart above serves as a guideline only and is not a guarantee of compatibility

Compatible
Compatible if used in dilution 50/50 with H <sub>2</sub> O and less than 10% if overall volume
Compatible if used in volumes less than 5%
Not Compatible
Not Known
Limited Evidence of Short Term Stability